

Controlling of the filling and pour of steel and iron

Industries: Metal industry
Application type: Level measurement / Monitoring

Description

This application controls and monitors filling and pouring of molten steel and iron in foundries. Dimetix Laser Distance Sensors are in operation to measure levels of steel and iron in order to avoid overflow.



Fig 1: Steel moulding

The metal industry is a core focus for Dimetix AG, with extensive experience with integrated steel mills, foundries and aluminum smelter sand steel mills driving. The continuous development of monitoring solutions helps to optimally meet the demands of industry. Experience gained from several applications in the metals industry alone gives Dimetix AG a comprehensive understanding of the potential issues facing particulate monitoring for steel mills.

For example, high-temperature flue gases and high ambient temperatures create demanding conditions for sensors. Rough and dusty environments require dependable and rugged sensor operation, where reduced sensor maintenance requirements, reduced sensitivity to sensor contamination, and a range of durable sensor options for challenging stack conditions are of significant benefit to plant operators.



Fig 2: Steel works

Customer advantage

- Easy installation thanks to visible laser beam
- Easy configuration thanks to the free software
- Operation in the largest temperature range (-40°C to +60°C) possible
- Measuring ranges up to 100 m on natural surfaces
- Measuring ranges up to 500 m on reflective foil
- Accuracy ± 1mm
- Repeatability ± 0.3 mm
- Maintenance-free operation



DIMETIX APPLICATION EXAMPLE

AE-1102

Dimetix Sensors – the solution for applications with high precision requirements

Thanks to the clearly arranged product portfolio the evaluation of a suitable Dimetix distance laser sensor is simple and uncomplicated.

Dimetix sensors offer numerous features, which are integrated in each and every device as standard, including, among others, various interfaces like SSI, RS-422/485, RS-232 and 2 digital outputs.

Optionally, the Industrial Ethernet interfaces PROFINET, EtherNET/IP and EtherCAT are also available. Furthermore, all devices are IP65-protected and impress with a weight of less than 500 grams!

Particularly noteworthy, however, is the accurate measurement of 1 millimeter over distances of up to 500 meters, even under the most extreme conditions. This is possible with the sensors of the types DPE, DEN and DEH.

No less interesting are sensors of types DAE, DAN and DBN. Preferably, they can be used for projects which do not require a range over 500 meters or are cost-sensitive.

	DPE-10-500	DPE-30-500	DEN-10-500	DEH-30-500
PARTNUMBER	500630	500636	500637	500638
SPECIFICATION				
Typical accuracy $\cong \pm 2\sigma$	± 1 mm	± 3 mm	± 1 mm	± 3 mm
Mensurierung range on natural surfaces	0.05...~100 m	0.05...~100 m	0.05...~100 m	0.05...~100 m
Measuring range on reflective foil	~0.5...500 m	~0.5...500 m	~0.5...500 m	~0.5...500 m
Max. measuring rate	250 Hz	250 Hz	100 Hz	100 Hz
Operating temperature	-40...+60°C	-40...+60°C	-10...+50°C	-10... +60°C

	DAE-10-050	DAN-10-150	DAN-30-150	DBN-50-050
PARTNUMBER	500633	500632	500634	500635
SPECIFICATION				
Typical accuracy $\cong \pm 2\sigma$	± 1 mm	± 1 mm	± 3 mm	± 5 mm
Mensurierung range on natural surfaces	0.05...~50 m	0.05...~100 m	0.05...~100 m	0.05...~50m
Measuring range on reflective foil	~40...50 m	~40...150 m	~40...150 m	
Max. measuring rate	100 Hz	100 Hz	100 Hz	10 Hz
Operating temperature	-40...+60°C	-10...+50°C	-10...+50°C	-10...+50°C

